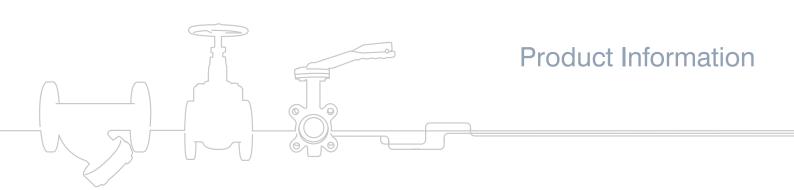


Flexible Connectors









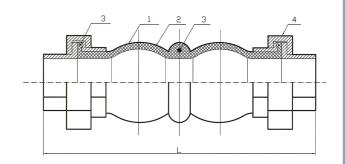
ART 400/410

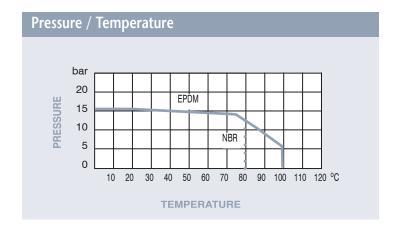


PN16 Screwed Flexible Connector

Features

- Screwed BSP Taper BS21 (ISO 7/1)
- EPDM/NBR Body
- Galvanised Malleable Iron Union Ends
- Nylon Cord Fabric with Steel Reinforcement





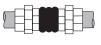
HD - Horizontal Displacement



DA - Deflection Angular



Ext - Extension



Comp - Compression



DN	1/2"	3/4"	1″	1 1/4"	1 1/2"	2"	21/2"	3"
L	200	200	200	200	200	200	245	245
HD	22	22	22	22	22	22	24	24
DA	45°	45°	45°	45°	45°	45°	45°	45°
Ext	5.6	5.6	5.6	5.6	5.6	5.6	8.10	8.10
Comp	22	22	22	22	22	22	24	24
Kgs	0.70	0.90	1.15	1.40	1.65	2.25	3.25	4.20

Technical Data	
Max Pressure	16 Bar
Working Temperature	-20°C to +100°C EPDM
	-20°C to +80°C NBR

N.	Part Name	Materials 400	Materials 410
1	Body	EPDM	NBR
2	Reinforcement	Nylon Cord Wire	Nylon Cord Wire
3	Pressure Ring	Steel Wire	Steel Wire
4	Union End	Malleable Iron	Malleable Iron

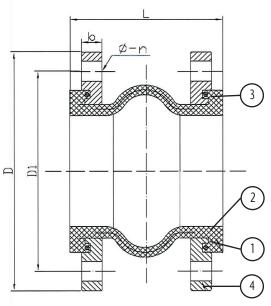
Dimensions in mm

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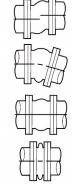




DA - Deflection Angular

Ext - Extension

Comp - Compression

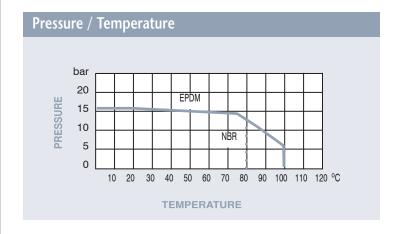


Technical Data	
Max Pressure	16 Bar
Working Temperature	-20°C to +100°C EPDM
	-20°C to +80°C NBR

PN16 Flanged Flexible Connector

Features

- Flanged PN16 BS4504
- EPDM/NBR Body
- Zinc Plated Carbon Steel Flanges
- Nylon Cord Fabric with Steel Reinforcement



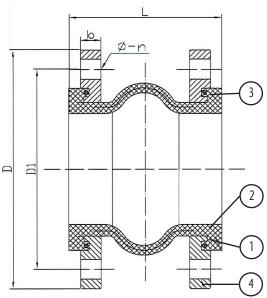
DN	1 1/4"	1 1/2"	2"	21/2"	3"	4"	5"	6"	8"	10"	12"
D	140	150	165	185	200	220	250	285	340	405	460
D1	100	110	125	145	160	180	210	240	295	355	410
b	16	16	18	18	20	20	22	22	24	26	28
L	130	130	130	130	130	130	130	130	130	130	130
Ø-n	18-4	18-4	18-4	18-4	18-8	18-8	18-8	22-8	22-12	26-12	26-12
HD	12	12	12	12	12	12	12	12	12	12	12
DA	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°
Ext	8	8	8	8	8	8	8	8	8	8	8
Com	p 15	15	15	15	15	15	15	15	15	15	15
Kgs	1.94	2.14	2.67	3.14	3.57	4.10	5.56	6.70	8.90	9.96	15.93

N.	Part Name	Materials 420	Materials 430
1	Body	EPDM	NBR
2	Reinforcement	Nylon Cord Wire	Nylon Cord Wire
3	Pressure Ring	Steel Wire	Steel Wire
4	Flange	Carbon Steel	Carbon Steel





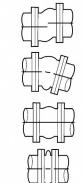




DA - Deflection Angular

Ext - Extension

Comp - Compression

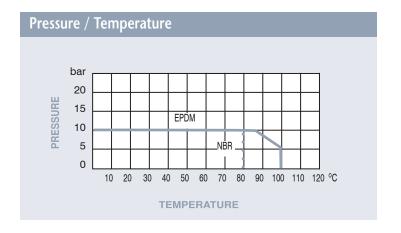


Technical Data	
Max Pressure	10 Bar
Working Temperature	-20°C to +100°C EPDM
	-20°C to +80°C NBR

PN10 Flanged Flexible Connector

Features

- Flanged PN10 BS4504
- EPDM/NBR Body
- Zinc Plated Carbon Steel Flanges
- Nylon Cord Fabric with Steel Reinforcement



DN	1 1/4"	1 1/2"	2"	21/2"	3"	4"	5"	6"	8"	10"	12"
D	140	150	165	185	200	220	250	285	340	395	445
D1	100	110	125	145	160	180	210	240	295	350	400
b	16	16	18	18	20	20	22	22	24	26	26
L	130	130	130	130	130	130	130	130	130	130	130
Ø-n	18-4	18-4	18-4	18-4	18-8	18-8	18-8	22-8	22-8	22-12	22-12
HD	12	12	12	12	12	12	12	12	12	12	12
DA	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°
Ext	8	8	8	8	8	8	8	8	8	8	8
Com	p 15	15	15	15	15	15	15	15	15	15	15
Kgs	1.94	2.14	2.67	3.14	3.57	4.10	5.56	6.70	8.90	9.96	15.93

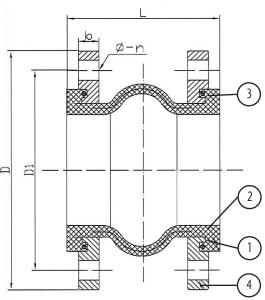
N.	Part Name	Materials 425	Materials 435
1	Body	EPDM	NBR
2	Reinforcement	Nylon Cord Wire	Nylon Cord Wire
3	Pressure Ring	Steel Wire	Steel Wire
4	Flange	Carbon Steel	Carbon Steel

Dimensions in mm











DA - Deflection Angular



Ext - Extension



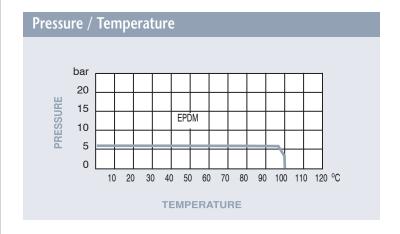
Comp - Compression

Technical Data Max Pressure 6 Bar Working Temperature -20°C to +100°C EPDM

PN6 Flanged Flexible Connector

Features

- Flanged PN6 BS4504
- EPDM Body
- Zinc Plated Carbon Steel Flanges
- Nylon Cord Fabric with Steel Reinforcement



DN	1 1/4"	1 1/2"	2"	21/2"	3"	4"	5"	6"	8"	10"	12"
D	140	150	165	185	200	220	250	285	340	405	460
D1	90	100	110	130	150	170	200	225	280	335	395
b	16	16	18	18	20	20	22	22	24	26	28
L	130	130	130	130	130	130	130	130	130	130	130
Ø-n	14-4	14-4	14-4	14-4	18-4	18-4	18-8	18-8	18-8	18-12	22-12
HD	12	12	12	12	12	12	12	12	12	12	12
DA	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°	15°
Ext	8	8	8	8	8	8	8	8	8	8	8
Com	p 15	15	15	15	15	15	15	15	15	15	15
Kgs	1.94	2.14	2.67	3.14	3.57	4.10	5.56	6.70	8.90	9.96	15.93

N.	Part Name	Materials 427	
1	Body	EPDM	
2	Reinforcement	Nylon Cord Wire	
3	Pressure Ring	Steel Wire	
4	Flange	Carbon Steel	

Dimensions in mm

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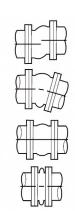




DA - Deflection Angular

Ext - Extension

Comp - Compression



Technical Data

Max Pressure 16 Bar

Working Temperature -20°C to +100°C EPDM

-20°C to +80°C NBR

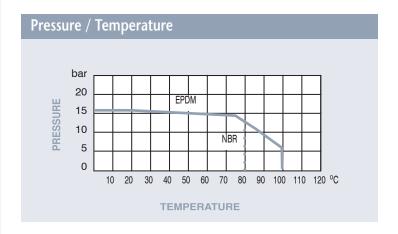
Dimensions in mm

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PN16 Tied Flanged Flexible Connector

Features

- Flanged PN16 BS4504
- EPDM/NBR Body
- Zinc Plated Carbon Steel Oval Flanges
- Nylon Cord Fabric with Steel Reinforcement



32	40	50	65	80	100	125	150	200	250	300
222	232	247	267	286	306	336	371	440	505	560
184	194	209	229	246	266	296	331	393	458	513
140	150	165	185	200	220	250	285	340	405	460
100	110	125	145	160	180	210	240	295	355	410
130	130	130	130	130	130	130	130	130	130	130
18-4	18-4	18-4	18-4	18-8	18-8	18-8	22-8	22-12	26-12	26-12
18-2	18-2	18-2	18-2	20-2	20-2	20-2	20-2	27-2	27-2	27-2
12	12	12	12	12	12	12	12	12	12	12
15º	15º	15°	15°	15º	15°	15°	15°	15°	15°	15º
8	8	8	8	8	8	8	8	8	8	8
15	15	15	15	15	15	15	15	15	15	15
4.12	4.76	6.47	8.1	9.6	10.8	14.8	17.1	22.8	34.0	41.9
	222 184 140 100 130 18-4 18-2 12 15° 8 15	222 232 184 194 140 150 100 110 130 130 18-4 18-4 18-2 18-2 12 12 15° 15° 8 8 15 15	222 232 247 184 194 209 140 150 165 100 110 125 130 130 130 18-4 18-4 18-4 18-2 18-2 18-2 12 12 12 15° 15° 15° 8 8 8 15 15 15	222 232 247 267 184 194 209 229 140 150 165 185 100 110 125 145 130 130 130 130 18-4 18-4 18-4 18-4 18-2 18-2 18-2 18-2 12 12 12 12 15° 15° 15° 15° 8 8 8 8 15 15 15	222 232 247 267 286 184 194 209 229 246 140 150 165 185 200 100 110 125 145 160 130 130 130 130 130 18-4 18-4 18-4 18-4 18-8 18-2 18-2 18-2 18-2 20-2 12 12 12 12 15° 15° 15° 15° 15° 15° 8 8 8 8 8 15 15 15 15 15	222 232 247 267 286 306 184 194 209 229 246 266 140 150 165 185 200 220 100 110 125 145 160 180 130 130 130 130 130 130 18-4 18-4 18-4 18-8 18-8 18-2 18-2 18-2 18-2 20-2 20-2 12 12 12 12 12 15° 15° 15° 15° 15° 8 8 8 8 8 15 15 15 15 15	222 232 247 267 286 306 336 184 194 209 229 246 266 296 140 150 165 185 200 220 250 100 110 125 145 160 180 210 130 130 130 130 130 130 130 18-4 18-4 18-4 18-8 18-8 18-8 18-2 18-2 18-2 18-2 20-2 20-2 20-2 12 12 12 12 12 12 15° 15° 15° 15° 15° 15° 8 8 8 8 8 8 15 15 15 15 15 15	222 232 247 267 286 306 336 371 184 194 209 229 246 266 296 331 140 150 165 185 200 220 250 285 100 110 125 145 160 180 210 240 130 130 130 130 130 130 130 130 18-4 18-4 18-4 18-8 18-8 18-8 22-8 18-2 18-2 18-2 20-2 20-2 20-2 20-2 12 12 12 12 12 12 12 15° 15° 15° 15° 15° 15° 15° 8 8 8 8 8 8 8 15 15 15 15 15 15 15	222 232 247 267 286 306 336 371 440 184 194 209 229 246 266 296 331 393 140 150 165 185 200 220 250 285 340 100 110 125 145 160 180 210 240 295 130 120 240 295 18-4 18-4 18-4 18-8 18-8 18-8 22-8 22-12 18-2 18-2 18-2 18-2 20-2 20-2 20-2 20-2 20-2 27-2 12 12 12 12 12 12 12 12 15° 15° 15° 15° 15° 15° 15° 15° 8 8 8 8 8 8 8 8 15 15 15 15 15 15 15<	222 232 247 267 286 306 336 371 440 505 184 194 209 229 246 266 296 331 393 458 140 150 165 185 200 220 250 285 340 405 100 110 125 145 160 180 210 240 295 355 130 120

N.	Part Name	Materials 450	Materials 460
1	Body	EPDM	NBR
2	Reinforcement	Nylon Cord Wire	Nylon Cord Wire
3	Pressure Ring	Steel Wire	Steel Wire
4	Flange	Carbon Steel	Carbon Steel







DA - Deflection Angular

Ext - Extension

Comp - Compression

Technical Data

Max Pressure 10 Ba

Working Temperature -20°C to +100°C EPDM

-20°C to +80°C NBR

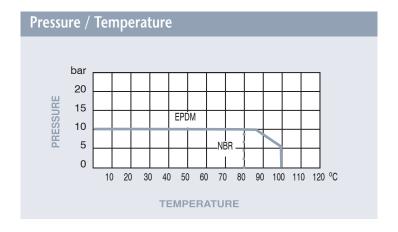
Dimensions in mm

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PN10 Tied Flanged Flexible Connector

Features

- Flanged PN10 BS4504
- EPDM/NBR Body
- Zinc Plated Carbon Steel Oval Flanges
- Nylon Cord Fabric with Steel Reinforcement



DN	32	40	50	65	80	100	125	150	200	250	300
L	222	232	247	267	286	306	336	371	432	495	545
L1	184	194	209	229	246	266	296	331	398	448	498
D	140	150	165	185	200	220	250	285	340	395	445
D1	100	110	125	145	160	180	210	240	295	350	400
Н	130	130	130	130	130	130	130	130	130	130	130
Ø-n	18-4	18-4	18-4	18-4	18-8	18-8	18-8	22-8	22-8	22-12	22-12
Ø1-n	18-2	18-2	18-2	18-2	20-2	20-2	20-2	20-2	27-2	27-2	27-2
HD	12	12	12	12	12	12	12	12	12	12	12
DA	15º	15º	15º	15°	15°	15º	15º	15°	15°	15º	15º
Ext	8	8	8	8	8	8	8	8	8	8	8
Comp	o 15	15	15	15	15	15	15	15	15	15	15
Kgs	4.12	4.76	6.47	8.1	9.6	10.8	14.8	17.1	22.8	34.0	41.9

N.	Part Name	Materials 455	Materials 465
1	Body	EPDM	NBR
2	Reinforcement	Nylon Cord Wire	Nylon Cord Wire
3	Pressure Ring	Steel Wire	Steel Wire
4	Flange	Carbon Steel	Carbon Steel



Fitting Instructions

Selection

Prior to installation check you have selected the correct flexible connector for the application, pressure, temperature and media requirements.

Inspection

Before installing flexible connectors they should be checked for any damage internally and externally paying particular attention to the mating face. Make sure the sealing face is clean and free of debris as this will prevent sealing with the mating flange.

Installation

Flexible connectors should be installed at their natural length. If gaps are being left in the pipework for retro fitting make sure this gap conforms to the exact natural length of the connector. Pipework should be aligned before installation the connector is not designed to compensate for poorly aligned pipework.

Please consult datasheet for allowable movement.

The correct mating flange should always be selected and the sealing face checked for debris and any sharp edges as this could result in damage to the rubber.

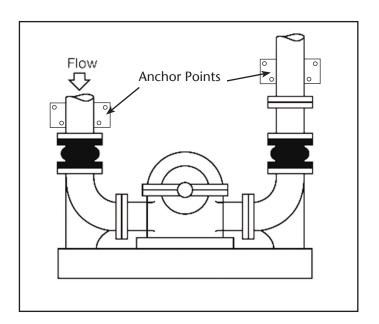
If faces of mating flanges have a different diameter a sealing gasket should be used to avoid damage to the rubber face.

Flange bolts must be fitted with the bolt head nearest the connector to avoid damage to the rubber. Bolts must be tightened in a gradual manner tightening opposite bolts in turn. Do not over tighten as this will result in leakage. It is prudent to check tighten the bolts after seven days.

Avoid installation in direct sunlight and dry hot air as this can reduce the lifetime of the rubber. The presence of any solid debris, dirt or grit in the media can lead to abrasion of the interior rubber and a much reduced product service life. Strainers should always be fitted to remove such debris from the media.

Anchoring

It is essential that flexible connectors are anchored to protect adjacent pipework and plant. Fig 1 shows how to anchor pipework in close installation to pumps. Selection of tied rubber flexible connectors should be considered above 100mm when the pressure is greater than 2.5 bar.



Maintenance

Many years of trouble free installation can be achieved with properly installed flexible connectors. It is essential they are used within their temperature, pressure and media limitations. Regular inspection of the rubber is advised to check for deterioration we also advise a thorough internal and external inspection after a maximum of 3 years of service and replacement should be considered if deterioration r wear is witnessed. Flange bolts checked for correct tightness at regular intervals. The rubber should never be painted as this could damage the rubber and lead to reduced performance and service life.







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